

## **PART 3 – AROMA CHEMICALS from PETROCHEMICAL FEEDSTOCKS**

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### **10 SITE ISSUES**

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No specific site issues have been identified other than the selection of whether the business will be coastal or inland. This choice will have an impact on the selection of the methylating agent for the production of pAA from pHB. In South Africa, dimethyl sulphate is preferred for inland locations, as the by-product, is sodium sulphate. Methyl chloride would be preferred at coastal regions as the by-product, sodium chloride, can be disposed of to sea.